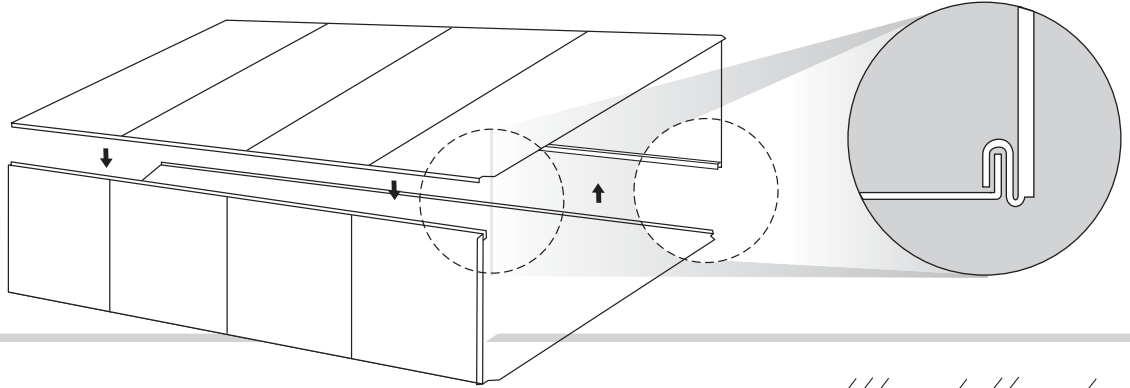


Duct Assembly Installation

Imperial

Assembling Duct

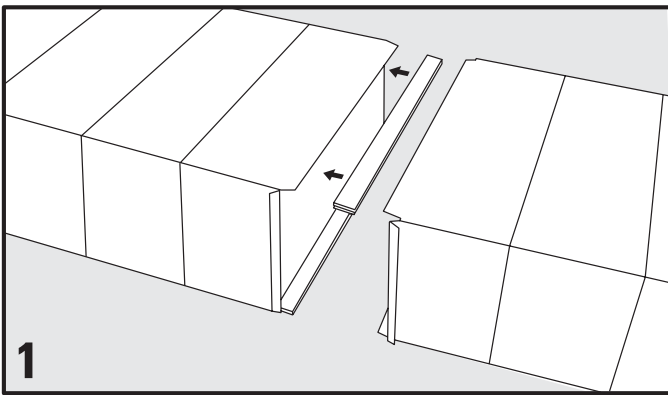
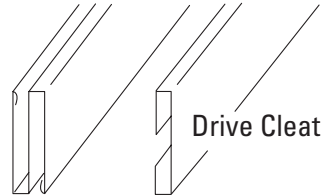
NOTE:
Takes (2) pieces to
make (1) length of duct.
(Pieces sold individually)



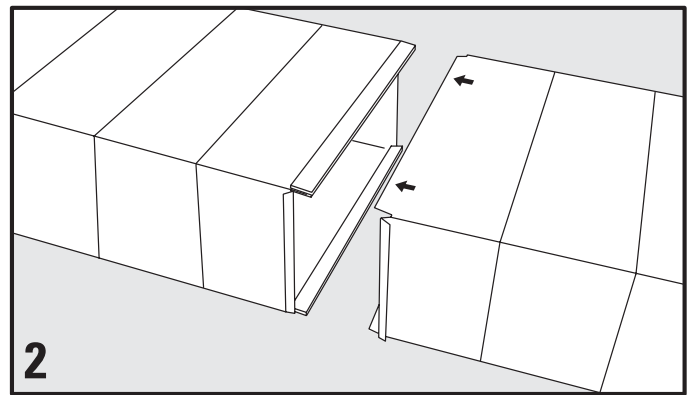
Connecting Two Lengths of Duct Using Cleats

S-cleat

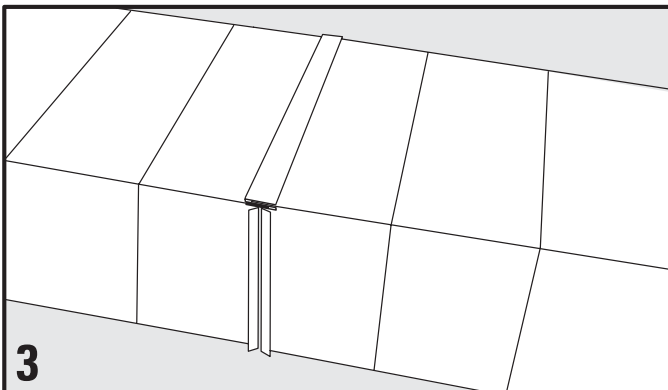
Drive Cleat



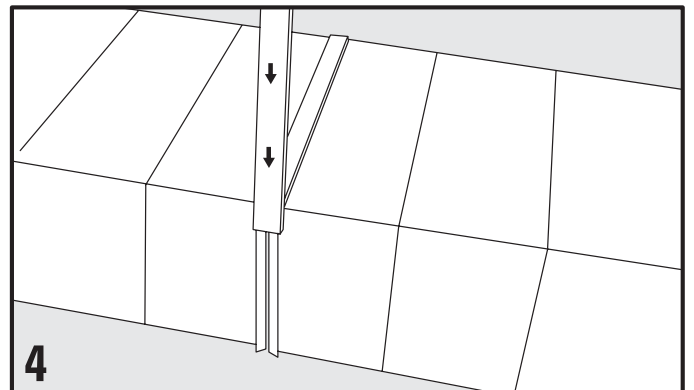
1
S-cleats are used to connect two lengths of duct together.



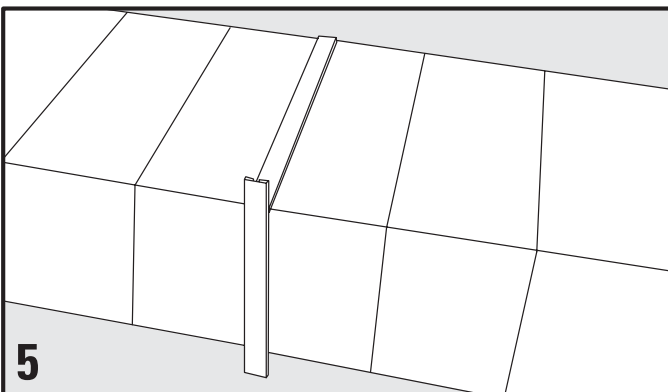
2
Slide a S-cleat onto the upper and lower end of the first length of duct.



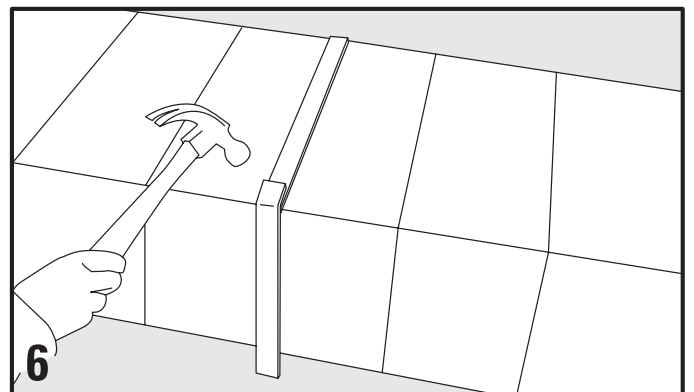
3
Connect the second length of duct to the first by sliding its upper and lower ends into the S-cleats.



4
Slide a Drive Cleat into the channel on the side of the duct. Repeat on opposite side.



5
Align the Drive Cleat so that its ends extend beyond the duct.



6
Using a hammer, bend its ends so that they lay flat against the duct. Repeat on opposite side.



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